

# INSTALLATION

## Soffit Material

dassoCTECH® and dassoXTR®

## Board & Jointer Size

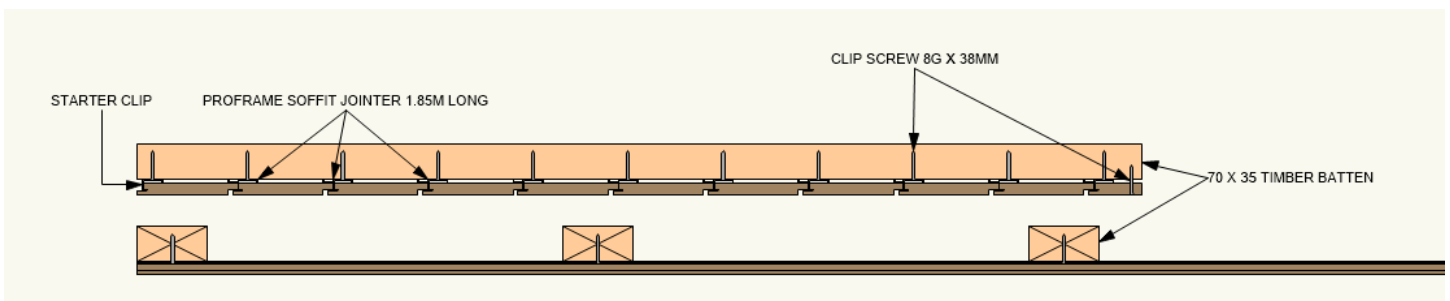
1850mm Long x 100mm Wide X 12mm Deep  
1850mm Long Aluminium Extrusion

## Joist Spacing

462.5mm

## Average Quantities

5.5 x G2 Boards per m<sup>2</sup>  
1 x Aluminium Jointer Per Board  
5 x Jointer Fixing Screws Per Board



## DELIVERY AND STORAGE

dassoXTR® and dassoCTECH® soffit should be stored in covered area, out of direct sunlight and away from inclement weather. Keep soffit at least 40mm off the ground by stacking boards on timber gluts, and cover material with a tarp to protect the product from ultraviolet (UV) light. dassoXTR® and CTECH® soffit can be installed immediately.

## FRAMING

Batten spacings are maximum of **462.5mm**.

dassoXTR® and CTECH® soffit is designed to be installed onto H1.2 timber battens as per NZ3604 – Residential Timber Framed Construction.

## WORKABILITY

**Cutting and Drilling** - Boards can be cut, ripped, sanded, routed, or planed like traditional timber soffit boards. Always use high-quality carbide tipped saw blades and high-speed steel drill bits. When required, sand only in the direction of the grain with a sanding block or belt sander – **DO NOT** use an orbital sander.

**End Sealing** Use Metalex timber sealer as part of the installation process to prevent checking and splitting at the end of all cut boards. WOCA Exterior Wood Oil is applied to dassoXTR® and dassoCTECH® boards at the factory.

## INSTALLATION

Fasten a starter clip 10mm from the edge of the vertical cladding @ a maximum of 462.5mm. Insert the first row of soffit board with the soffit jointer slotted onto the board and fix the soffit jointer to each batten.

Insert the second row of soffit board with the soffit jointer slotted onto the board, drill at the batten centres and screw fix into position.

Repeat this process until you have reached the last row of boards.

The last row of soffit boards may need to be cut to size and will be surfaced fixed at the outer edge using the black countersunk soffit jointer fixing screw.

Pre-drill 4mm and countersink all screw holes. Screws should be located at least 20mm from board edges, and 25mm from the butt join of each soffit board.